

SET PROMOTIONAL



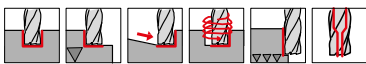
Freze Ratio
Set Promotional
de la

67,00 €*

- Degrosare de inalta performanta
chiar si pe adancimi mari
- Prelucrare silentioasa si
volum mare de aschie in unitatea de timp
- Frezare HPC in oteluri salb si inalt aliate
cat si aliaje greu prelucrabile

PROMOTIE – performanță de top la un preț imbatabil - PROMOTIE

Ratio end mill sets RF 100 Speed

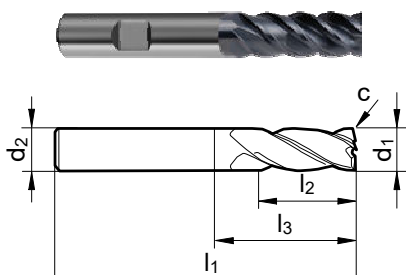


P	•
M	•
K	•
N	•
S	•
H	•

cu taiere pana la centru
miez intarit de la Ø 6 mm

Semifabricat	Carbura	
Acoperire	A	A
Tip	NH	NH
Forma cozii	HA	HB

RF 100 Speed



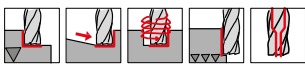
								Nr. articol	6778	6780
								GD	106	106
d1 h10	d2 h6	l1	l2	l3	Z	Nr. de	Nr. Cod	Pret net in € *		
mm	mm	mm	mm	mm		freze				
Ø 6-16					4	5	1.000		149.00	154.00
Ø 6-12					4	4	2.000		93.00	96.00
6.000	6.000	57.000	15.000	21.000	4	5	6.000		67.00	69.00
8.000	8.000	63.000	20.000	27.000	4	5	8.000		89.00	91.00
10.000	10.000	72.000	24.000	32.000	4	3	10.000		82.00	84.00
12.000	12.000	83.000	28.000	38.000	4	3	12.000		104.00	107.00
16.000	16.000	104.000	36.000	44.000	4	3	16.000		178.00	182.00

	Duritate	Adaos pe lung.** a _p	Adaos pe raza max. a _e	Viteza aschiere v _c	fz (mm/z) cu Ø nom.							
					3	6	8	10	12	16	20	25
P	≤ 850 N/mm ²	2 x d	0.3 x d	280	0.015	0.04	0.05	0.06	0.07	0.1	0.12	0.14
	850-1400 N/mm ²	2 x d	0.25 x d	180	0.015	0.03	0.05	0.06	0.07	0.1	0.1	0.13
M	≤ 750 N/mm ²	2 x d	0.2 x d	150	0.015	0.03	0.04	0.05	0.06	0.07	0.09	0.12
	≥ 750 N/mm ²	2 x d	0.15 x d	100	0.015	0.03	0.04	0.05	0.06	0.07	0.09	0.12
S	≤ 1300 N/mm ²	2 x d	0.15 x d	130	0.016	0.025	0.035	0.05	0.06	0.08	0.1	0.12
	≥ 1300 N/mm ²	2 x d	0.1 x d	35	0.01	0.015	0.025	0.035	0.042	0.05	0.08	0.12

Pentru o evacuare si durabilitate optima se recomanda racire periferica de tip "Gührojet".

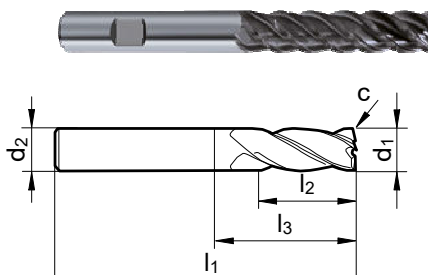
**La o frezare canal pana,pana la o adancime de ap 0.8xd Vc si fz se scad pana la 30%.

Ratio end mill sets RF 100 Speed



P	•
M	•
K	•
N	•
S	•
H	•

cu taiere pana la centru
cu rupator de span de la Ø 5 mm
cu miez intarit de la Ø 6 mm



Semifabricat	Carbura	
Acoperire	A	A
Tip	NH	NH
Forma cozii	HA	HB



RF 100 Speed

						Nr. articol	6777	6781
						GD	106	106
d1 h10	d2 h6	l1	l2	l3	Z	Nr. de	Nr. Cod	Pret net in € *
mm	mm	mm	mm	mm		freze		
6.000	6.000	65.000	24.000	29.000	4	5	6.000	77.00 79.00
8.000	8.000	75.000	32.000	39.000	4	5	8.000	103.00 105.00
10.000	10.000	90.000	40.000	50.000	4	3	10.000	92.00 94.00
12.000	12.000	100.000	46.000	55.000	4	3	12.000	118.00 121.00
16.000	16.000	108.000	55.000	60.000	4	3	16.000	199.00 203.00

	Duritate	Adaos pe lung.** a _p	Adaos pe raza max. a _e	Viteza aschiere v _c	fz (mm/z) cu Ø nom.							
					3	6	8	10	12	16	20	25
P	≤ 850 N/mm ²	3 x d	0.2 x d	280	0.015	0.04	0.05	0.06	0.07	0.1	0.12	0.14
	850-1400 N/mm ²	3 x d	0.15 x d	180	0.015	0.03	0.05	0.06	0.07	0.1	0.1	0.13
M	≤ 750 N/mm ²	3 x d	0.15 x d	150	0.015	0.03	0.04	0.05	0.06	0.07	0.09	0.12
	≥ 750 N/mm ²	3 x d	0.1 x d	100	0.015	0.03	0.04	0.05	0.06	0.07	0.09	0.12
S	≤ 1300 N/mm ²	3 x d	0.1 x d	130	0.016	0.025	0.035	0.05	0.06	0.08	0.1	0.12
	≥ 1300 N/mm ²	3 x d	0.05 x d	35	0.01	0.015	0.025	0.035	0.042	0.05	0.08	0.12

Pentru o evacuare si durabilitate optima se recomanda racire periferica de tip "Gührojet".

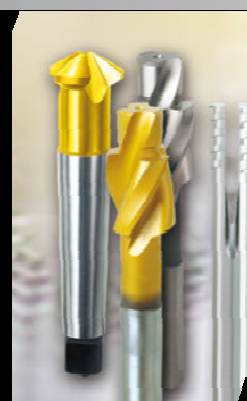
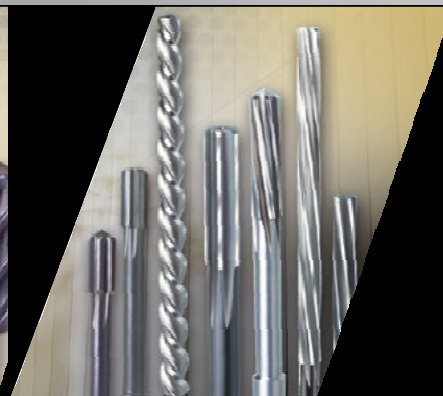
GĂURIRE

FILETARE/ FREZARE FILET/
FILETARE PRIN
DEFORMARE

FREZARE

ALEZARE

PCD



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